	Schedule		Work in Progress	Sunday or holiday
Date:		Client:	AQIM	
Cavity:	1*2	Contact:	MR. XY	
Issued:		Part No:	Cap XXXX	
Approved:		Material:	PE	

AQIM Quality International Moulds Ltd.

A Q I M Mould Process Re

Task Name		July										Aug																																	
Language	1	22	23	24	25	26	27	28	29	30	31	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
2D assembly Mould Design		OK																																									
2D assembly Mould Design approval from customer		OK																																									
Order steel Material					OK																																						
Detail Drawing (3D)		OK																																									
Detail Drawing (2D)		OK																																									
water line tooling of cavity and core								OK																																			
CNC programming					OK																																						
Roughly tooling of Cavity											ok																																
Roughly tooling of Core											ok																																
Roughly tooling of other mold parts(sliders or lifters or...)																	ok																										
Heat Treatment														ok																													
Finishing tooling of Cavity																					ok																						
Finishing tooling of Core																						ok																					
Finishing tooling of other mold parts(sliders or lifters or...)																												mehre zeit															
Make Electrodes																					ok					ok																	
EDM																																ok											
Wire-cut																														ok													
Order Standard Accessories					OK																																						
Standard accessories tooling										ok																																	
Order Mold Base												ok																															
Moldbase tooling(include water line tooling)																							ok																				
Order hot nozzle																																											
Fitting Mold																															mehre zeit												
Polishing																																											
Prepare testing material		OK																																									
Assemble Mold																																											
First Trial																																											
Modify mould																																											
Second mould Trial																																											